



FEATURES

- Dual chamber injection casting system with pressure over vacuum
- High pressure casting (6 bar) with pneumatic flask lift
- Graphite stopper rod positioned at the center of the crucible
- Accurate temperature control with thermocouple placed in the sealing rod
- Multiple programs – 10 programmable cycles with 10 parameters per cycle
- External water cooling – 6 L/min (1.6 gpm) at 3 bar (45 psi) minimum, 30°C
- Integrated vacuum pump – 100 mbar with 40m³/hr. pump
- Argon required for each casting– max 60 L, argon pressure 2 bar
- High capacity granulation system (optional)

PressCast 3 and 5 are our high-volume, versatile pressure over vacuum casting systems suitable for high volume jewelry manufacturers with demanding requirements.

PressCast can provide excellent quality castings, as well as “stone-in-place” casting of all low melting point metals and alloys commonly used in the jewelry manufacturing – gold, silver, brass and many more.

High casting pressure (up to 6 bar) ensures excellent casting resulting and perfect filling of the finest details. Integrated thermocouple probe and temperature controller ensures perfect casting quality and repeatability. This advanced powerful induction heating technology provides fast and efficient melting and very good mixing of the molten metal utilizing low frequency (6kHz) and electromagnetic pulsing.

The LCD Touch control panel features modern user interface with intuitive visual feedback. It displays the measured process parameters, receives user input, sets various parameters and saves multiple programs. It also displays detailed help and warning messages and has remote diagnostics features.

APPLICATIONS

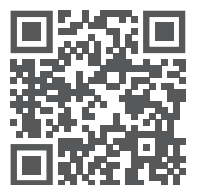
Casting-pressure

HEADQUARTERS

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BENEFITS

- Improved energy efficiency
- Higher degree of controllability
- Increased repeatability
- Low maintenance requirements
- Increased productivity

SPECIFICATION

	PressCast - 3J OUP-T-017-660	PressCast - 5J OUP-T-017-610
Power kW (max)	11 kW	11 kW
Frequency	6 kHz	6 kHz
AC Line (50/60Hz) , 1 Phase	380 V/480 V $\pm 10\%$ 230 V $\pm 10\%$ (optional)	380 V/480 V $\pm 10\%$ 230 V $\pm 10\%$ (optional)
Max Melting T°	1300 C°	1300 C°
Crucible Capacity	3 kg Au	5 kg Au
Crucible Volume	208 cm ³	430 cm ³
Flask Size, (min), DxH	120 mm x 300 mm	120 mm x 300 mm
Flask Size, (max), DxH	87 mm x 127 mm	87 mm x 127 mm
Cooling Requirements water system quoted upon request	Water (External)	Water (External)
Vacuum Pump	included	included
Cooling Water (min)	5 LpM (1.53 GpM)	5 LpM (1.53 GpM)
Inlet Water Temperature (max)	35 °C	35 °C
Weight Lb (kg)	290 kg (639.3 Lb)	425 kg (937 Lb)
Dimensions Inch (cm) WxDxH	27.6" x 39.8" x 53.1" (70 cm x 101 cm x 135 cm)	27.6" x 39.8" x 53.1" (70 cm x 101 cm x 135 cm)

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