

BENEFITS OF INDUCTION HEATING

- Improved energy efficiency
- Higher degree of controllability
- Increased repeatability
- Low maintenance requirements
- Increased productivity
- Precise heating with no open flame

High Frequency induction heating, from 700 kHz –1200 kHz for soldering and brazing small components and parts such as circuit board connectors, RF Connectors, and cable end connectors

Advanced, cost-effective power supplies utilizing the latest switching power supply technology

Adaptive digital phase control providing very efficient operation in a wide frequency range

Reliable, modular system, easy to maintain and service Configured to operate with remote Heat Stations Durable design, loaded with safety and diagnostics features Serial Communication link to a PC based software (optional)

APPLICATIONS

Brazing and of small components, Heat Soldering Treatment

HEADQUARTERS:

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FEATURES

- High Frequency Induction Heater, capable of delivering full power in the 700kHz – 1200kHz frequency range
- Output regulation Voltage, Power, Current
- Limits Setting Current, Output Volts, Power
- Compact water cooled power supply
- Operator controls Selectable: Automatic, Remote or Local
- RS232/485 interface for remote computer monitoring, control and diagnostics

Optional Equipment

	Description	
Custom Coil	Custom Coil designed and manufactured for customer's application	
WCA- 1500-02	Water Cooling System 4.4kW, 230VAC, 1phase	
FS-01	Foot Switch Assembly	
Temp System	Temperature Monitoring and Control Systems	

- Output isolation transformer for load matching of a wide range of loads and coils
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- Power control from 10 to 100% in 1% increments
- 5 programs with 9 programmable parameters
- 0-10V or 4-20mA external control and remote Start/Stop operation

SPECIFICATIONS

Power Supply Model

	UPT-SB3
Output Power, kW	3
Frequency, kHz	700-1200
AC Line, Volts (50/60Hz)	230 ±10%
Line Phases	1
Weight, Lb (kg)	43 (19.5)
Dimensions , Inch (cm) LxWxH	14.2 x 14.2 x 11.8 (36 x 36 x 30)
Compatible Heat Stations	HSB-3
Cooling System	Water

Heat Station Model

	HSB-3
Cable Length between Power Supply and Heat Station: Std / Max Ft (cm)	5 (152) / 20 (610)
Dimensions, Inch (cm) WxDxH	3.25 x 7.25 x 4.5 (8.3 x 18.4 x 11.4)
Weight, Lb (kg)	7.0 (3.2) (with leads)
Cooling System	Internal – from PS
Inlet Water T° (max),°F (°C)	95°F (35°C)





