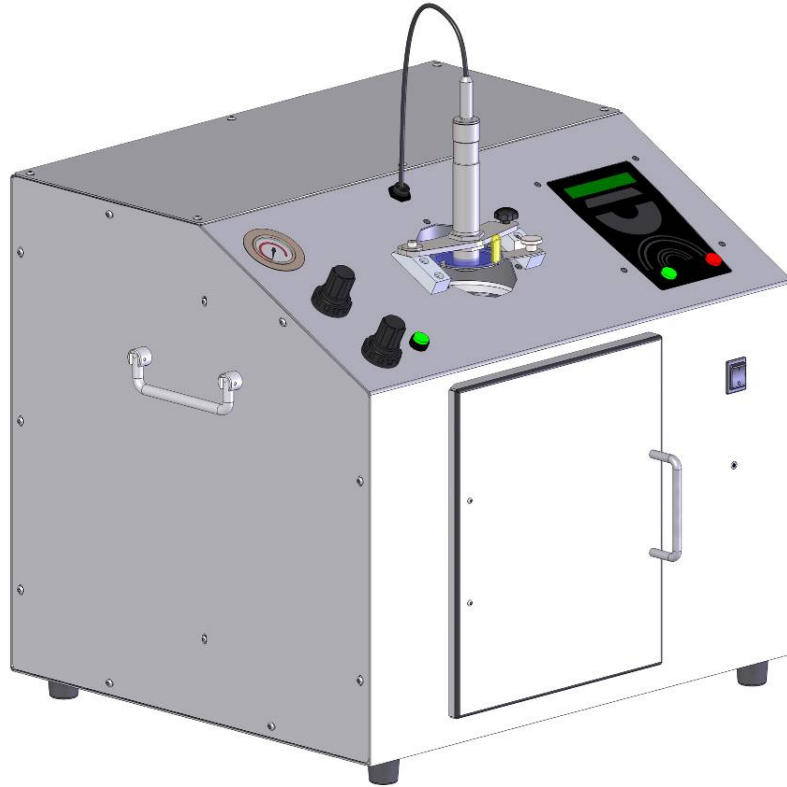
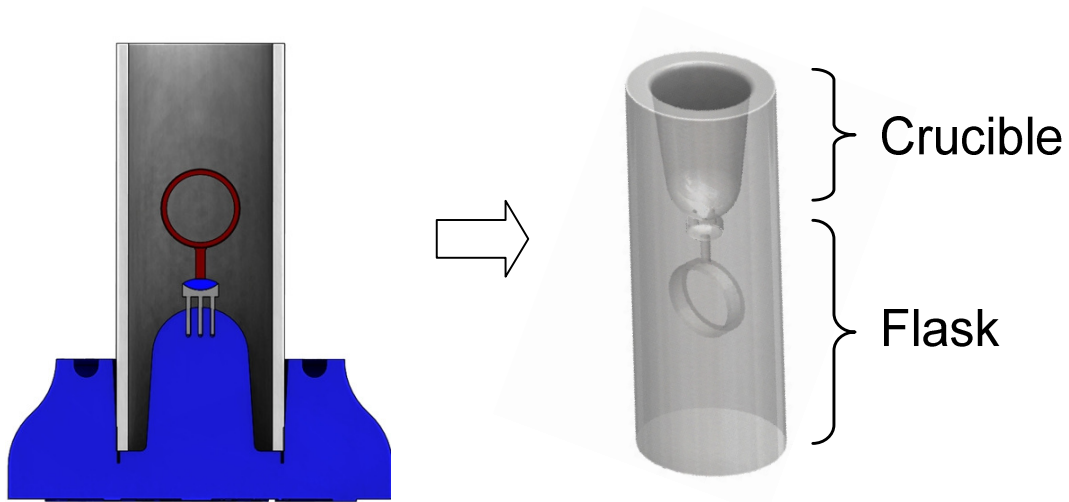


UPT-Series Ultracast – Quick Start Instructions



Concept:



Fill Water Tank:



Connect Argon:

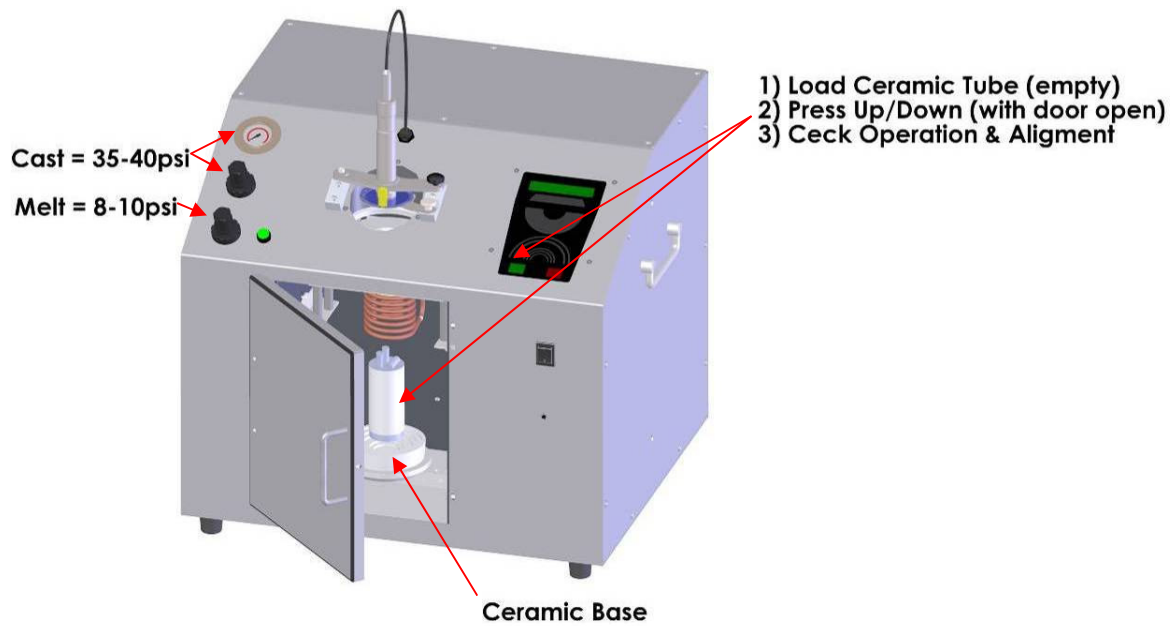


Connect AC

Table 1.1: Wiring Color Code

Color	1-Phase Connection
Brown	Phase A
Blue	Neutral
Green/Yellow	Protective Earth

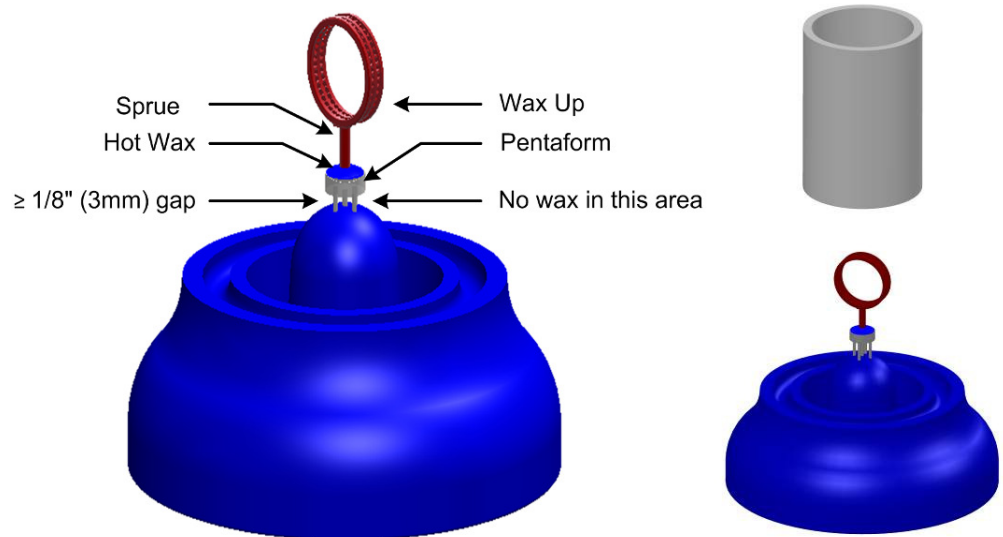
Check Operation:



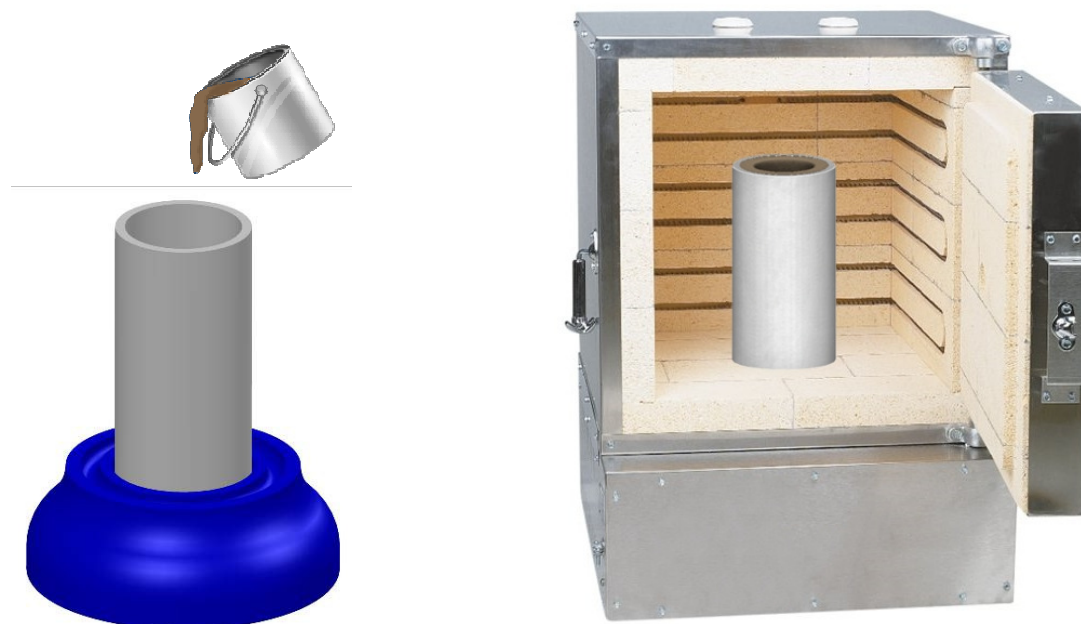
Ceramic Paper into Ceramic tube and add Vaseline:



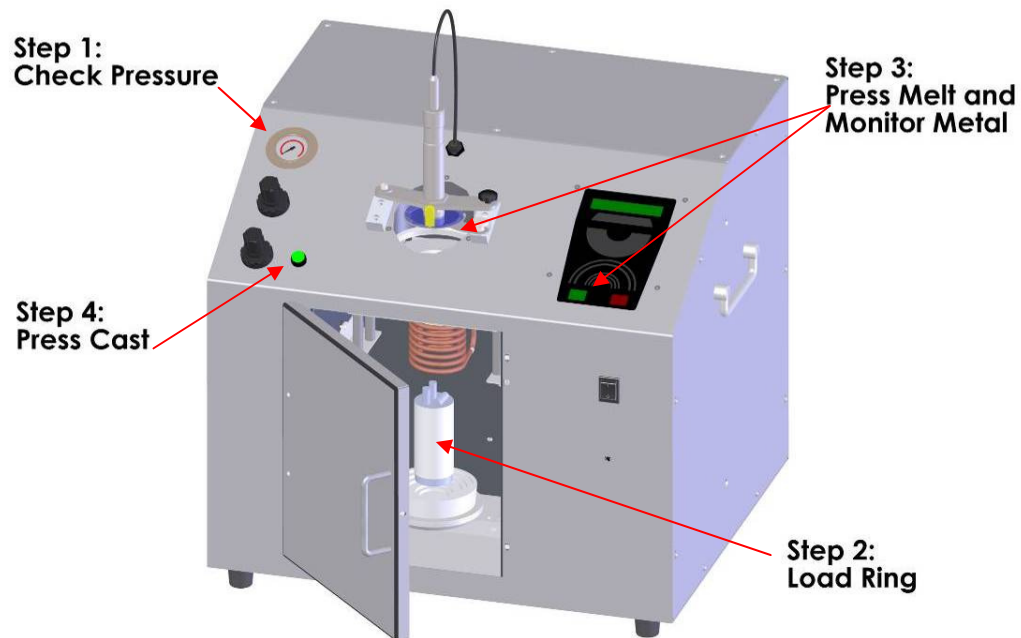
Sprue and install Ceramic Tube:



Add Investment & Burnout



Cast:



Quench:

